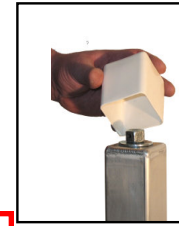




Roll-In Docks Instructions

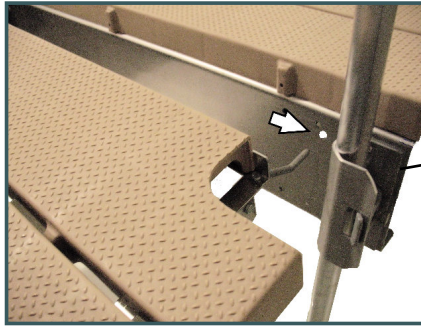
32' Roll-In with a Sundeck Shown

To Level the Dock
Use a 15/16" socket
with a 18 volt cordless
drill or use the provided
handle

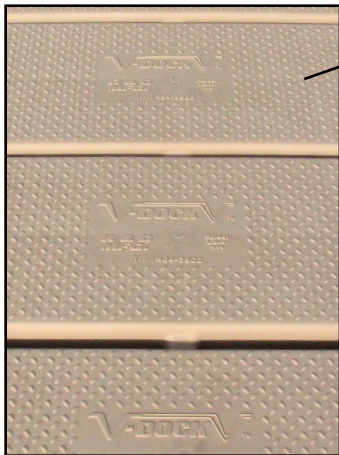


Important!

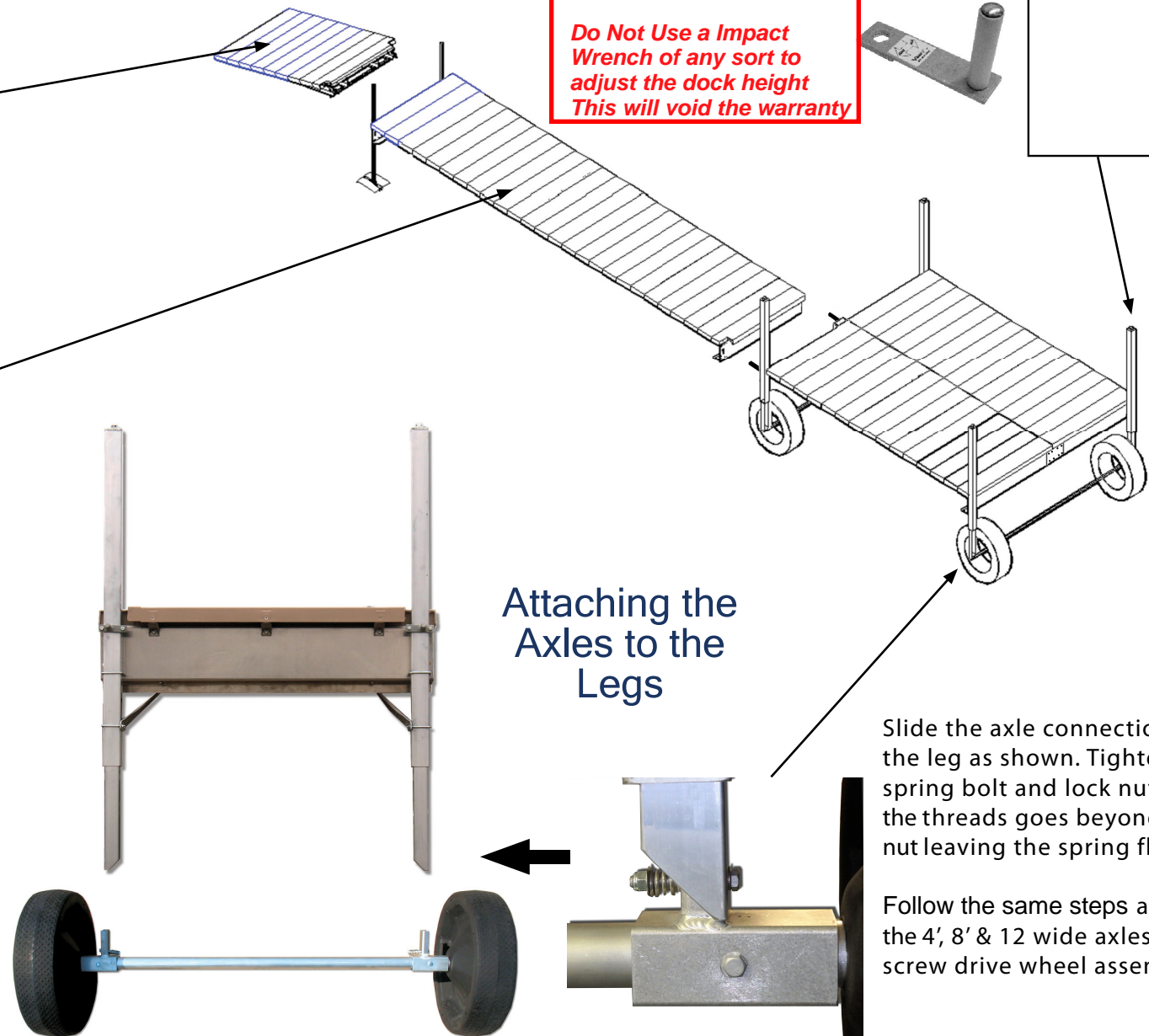
**Do Not Use a Impact
Wrench of any sort to
adjust the dock height
This will void the warranty**



Slide 6' or 10' Ramp pins into holes.
Ramp hinges up or down



As you walk on
your V-Dock you
should be able to
read the logo on
the decking going
out to the lake



**Attaching the
Axles to the
Legs**

Slide the axle connection into the leg as shown. Tighten the spring bolt and lock nut just until the threads goes beyond the lock nut leaving the spring flexible

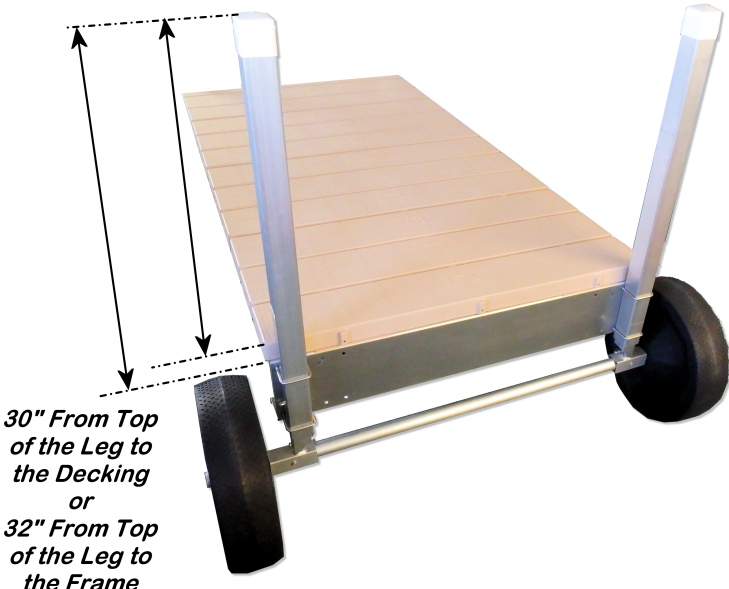
Follow the same steps attaching the 4', 8' & 12' wide axles onto our screw drive wheel assemblies

Roll In Shore End

Screw Drive Shore Wheels



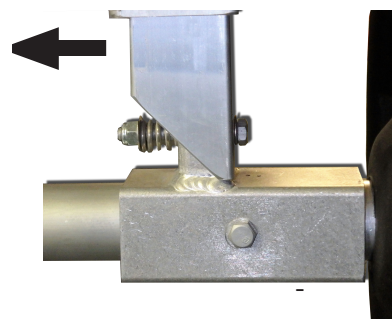
Screw Drive Shore Wheels



30" From Top of the Leg to the Decking or 32" From Top of the Leg to the Frame

1. Loosely attach the square U-Bolts onto the end channel frame and slide screw drive legs through the U-Bolts & tighten.

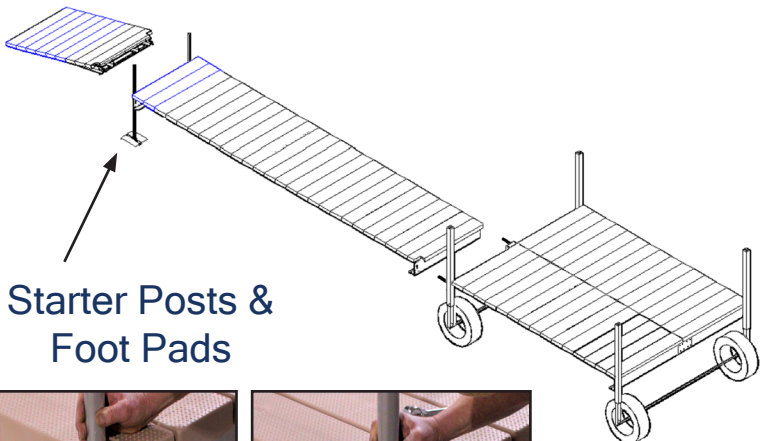
Notes: angles of tubes are facing each other



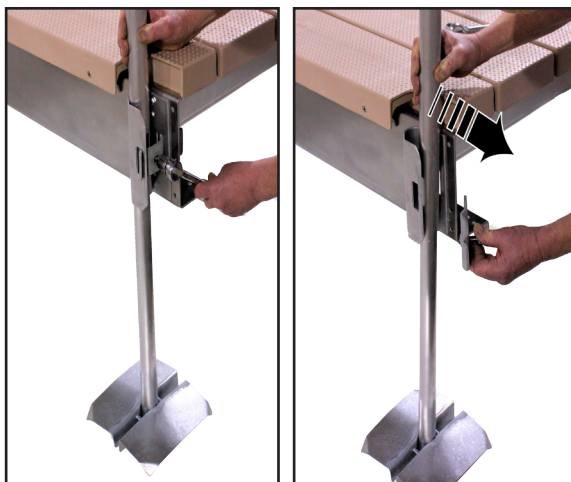
2. Slide the axle connection into the leg as shown. Tighten the spring bolt and lock nut just the threads goes beyond the lock nut leaving the until spring flexible

Roll In Shore End

Shore Post & Foot Pads

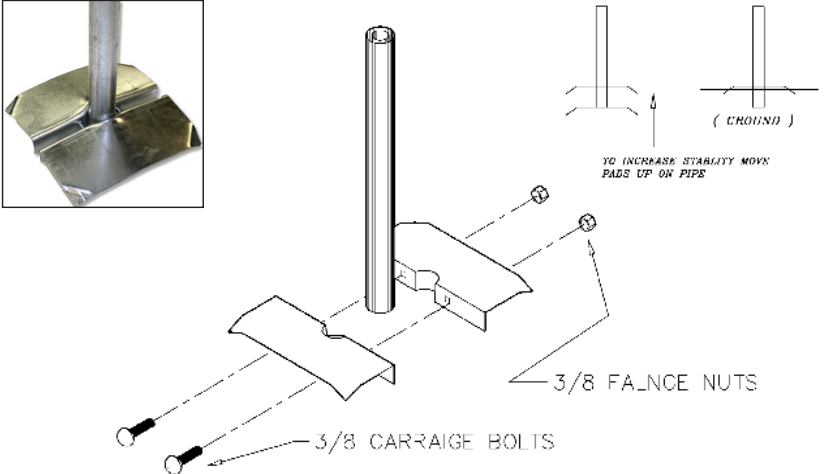


Starter Posts & Foot Pads



Using a 3/4" wrench to remove or install posts in and out from the side of the dock

FOOT PAD INSTRUCTIONS

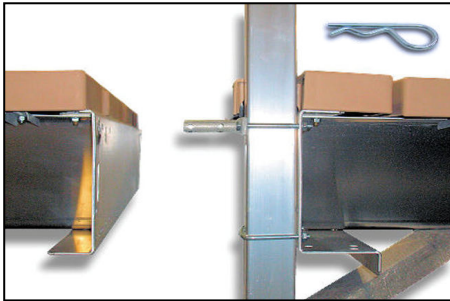


TO INCREASE STABILITY MOVE PADS UP ON PIPE

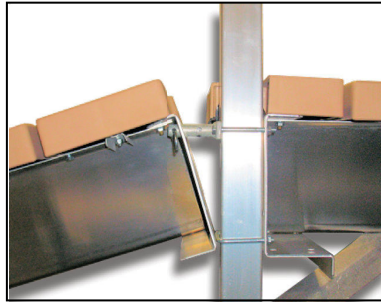
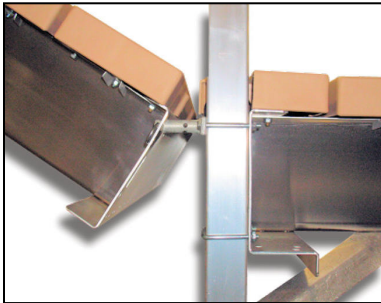
3/8 FLANGE NUTS

3/8 CARRIAGE BOLTS

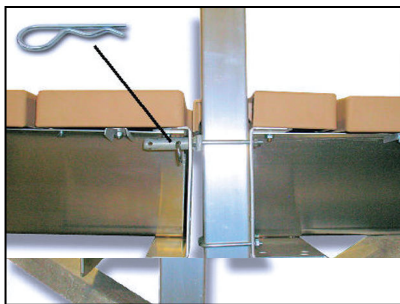
Connecting Pins Instructions



Sections can be separated



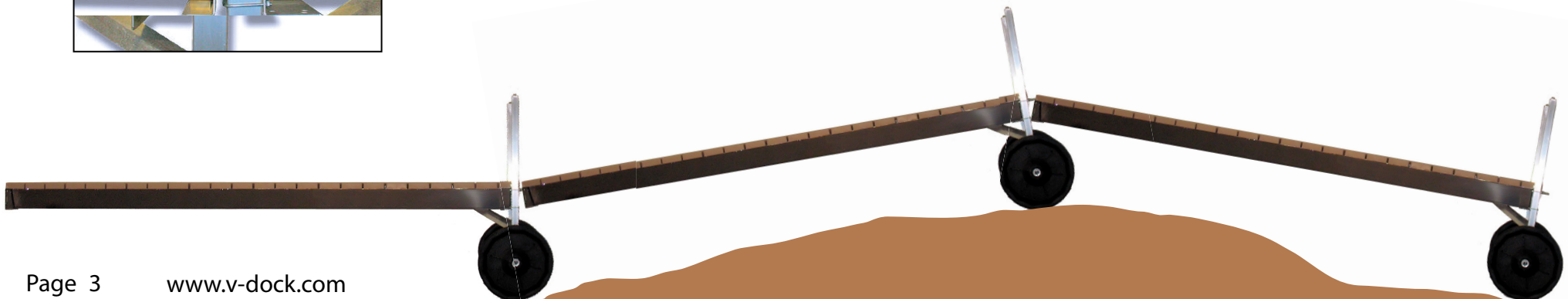
Move snap pin into outer hole for loose fitting connection for transport.



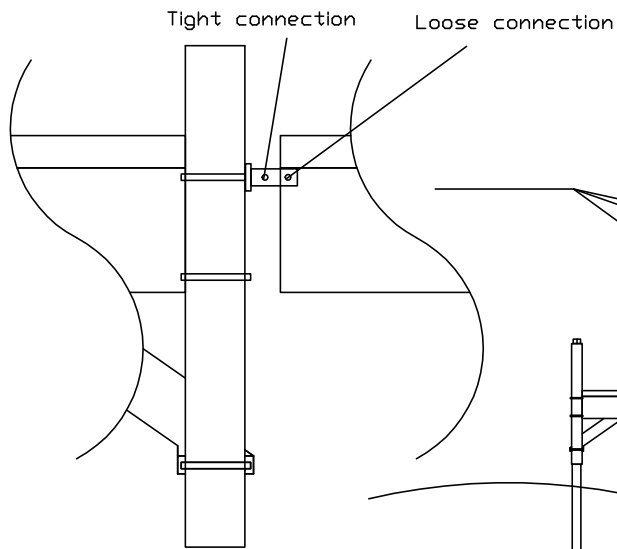
Move snap ring into inner hole for tight fitting connection and summertime use.



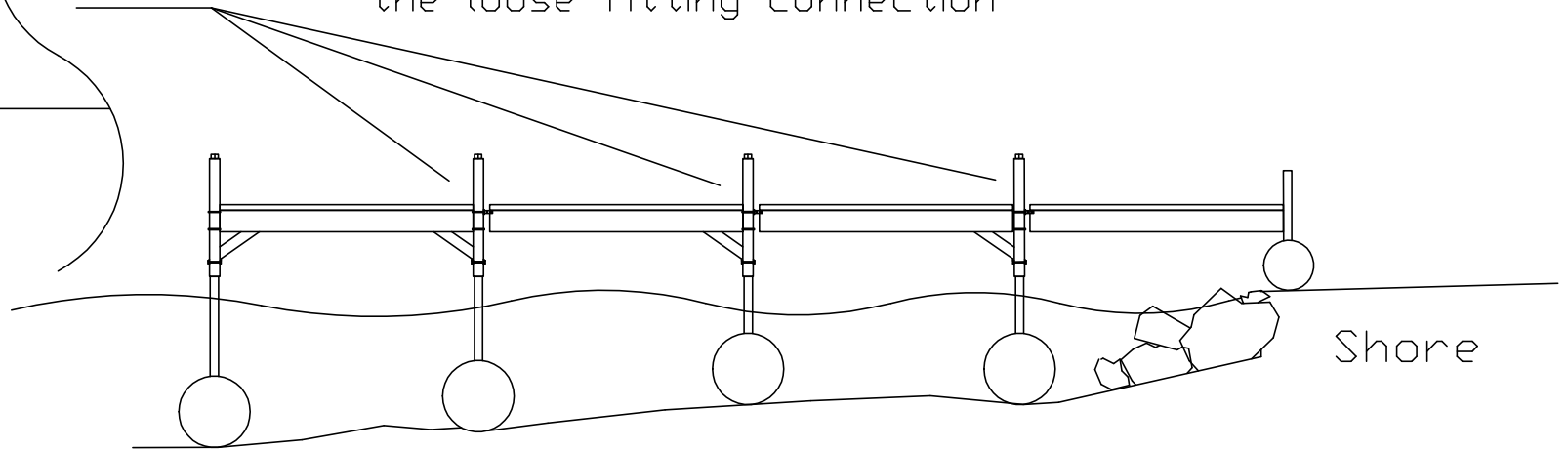
Connecting Pin With Snap Pin



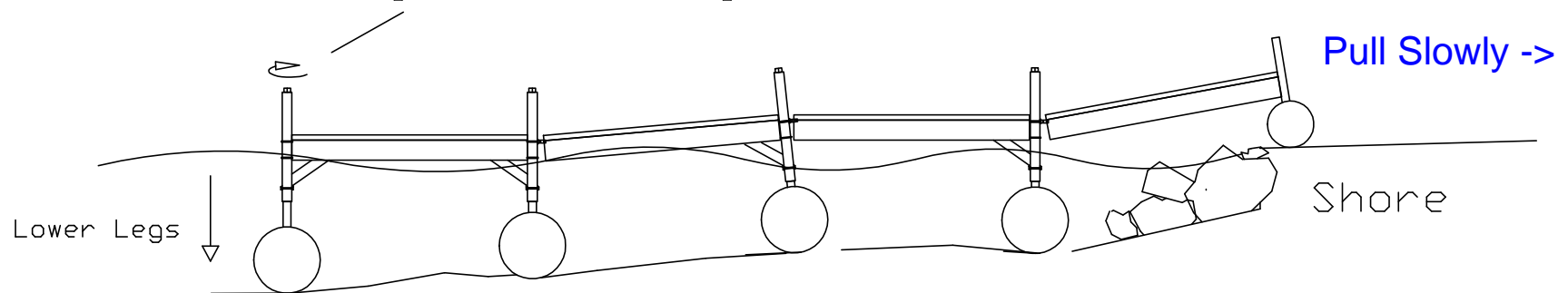
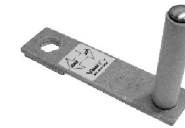
If you have a Triple Wide Sundeck go to v-dock.com and go to v-dock instructions page for video tips on keeping the sundeck straight when installing or removing your dock.



Take the snap ring from the tight fitting connection and place it on the loose fitting connection



Lower all the screw drive legs to reduce the stress on the inner legs when removing



If you feel that the shoreline embankment is too sharp of an incline or if you have a vertical ledge you can use (2) boards to help ramp the sections up and over the shore line.



T.M.

15 Year Warranty

R & D Manufacturing, Inc. warrants V-Dock built products purchased new by original owner when properly maintained and used, to be free from structural defects in material and workmanship for a period of 15 years from the date of purchase. This warranty is limited to repair or replacement of such defects, in the discretion of R & D Manufacturing, Inc. This limited warranty is given only to the original purchaser and may not be assigned, transferred or conveyed to any other party. This limited warranty is only valid for products used for fresh water, not salt water. This limited warranty does not apply to components which carry their own manufacturer's warranty, such as: post caps, winches, cup holders, rod holders, safety fold down cleats & solar lights. This limited warranty does not cover damage caused by improper use, improper installation, improper anchoring, accidents, neglect, harmful alterations, raising or lowering the screw drive leg heights with an impact wrench, repairs made by non-V-Dock employees, damage by snow, ice, severe weather, excessive loads, "Acts of God", normal wear and tear or exposure to chemicals. This limited warranty is specifically void when misuse or neglect are the cause of the defect, or if products are not used as intended or modifications to the products have been applied by purchaser or anyone other than R&D Manufacturing, Inc. R & D Manufacturing, Inc. agrees to repair or replace only defective parts, returned to the factory (prepaid) and deemed defective by R & D Manufacturing, Inc. Specifications are subject to change without notice.

The customer's remedies with respect to defective products shall be exclusively limited to the repair or replacement remedy as provided above and in no event shall R&D Manufacturing, Inc. be liable for loss of profits, revenues, inconvenience, associated costs, damage to other property, or any other special, incidental or consequential damages. In no event shall recovery of any kind against R&D Manufacturing, Inc. be greater in amount than the purchase price of the product sold.

This limited warranty is in lieu of all other warranties, expressed or implied, including but not limited to any implied warranty of merchantability or fitness for any particular purpose. In no event will R & D Manufacturing, Inc. be liable for any claims for incidental, consequential, punitive, exemplary or other damages of any kind whatsoever relating to the goods and products hereunder whether such claims are based on tort, contract, negligence, warranty or otherwise.

Original purchaser must give R&D Manufacturing, Inc. or its representative notice of any defect within 7 days of discovery and include proof of purchase, photographs of defect, and a written description of the defect. R&D Manufacturing, Inc. reserves the right to conduct its own investigation, and any determination on this warranty is solely within R&D Manufacturing, Inc.'s discretion.

Customer acknowledges an understanding of this limited warranty and agrees to the binding terms contained within.

R & D Manufacturing, Inc. 6275 – 210th Street North Forest Lake, MN 55025 651-464-3902

INSTRUCTIONS FOR CUTTING THE TABS ON DECKING **TO INSTALL SOME ACCESSORIES**

(Required for Cleats, Ladder, Stairs, Hangers, Canoe racks, Quick Grabbers, Moveable Bench and Moveable Bumper)



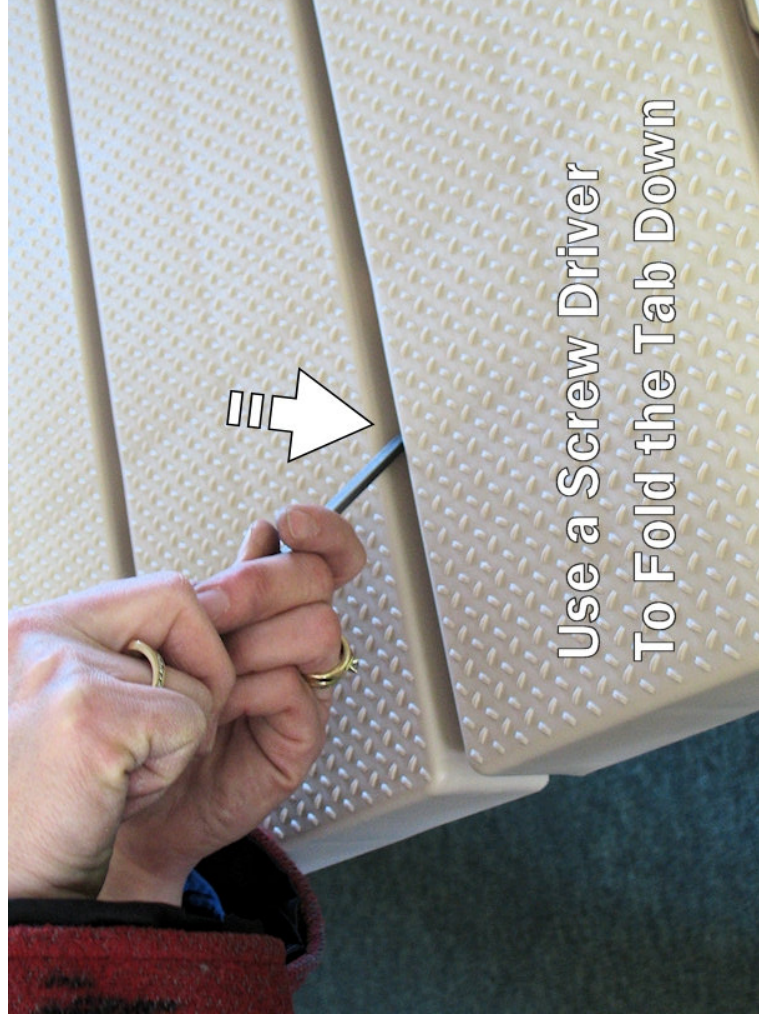
Tools Needed: Serrated steak knife and long regular screwdriver.



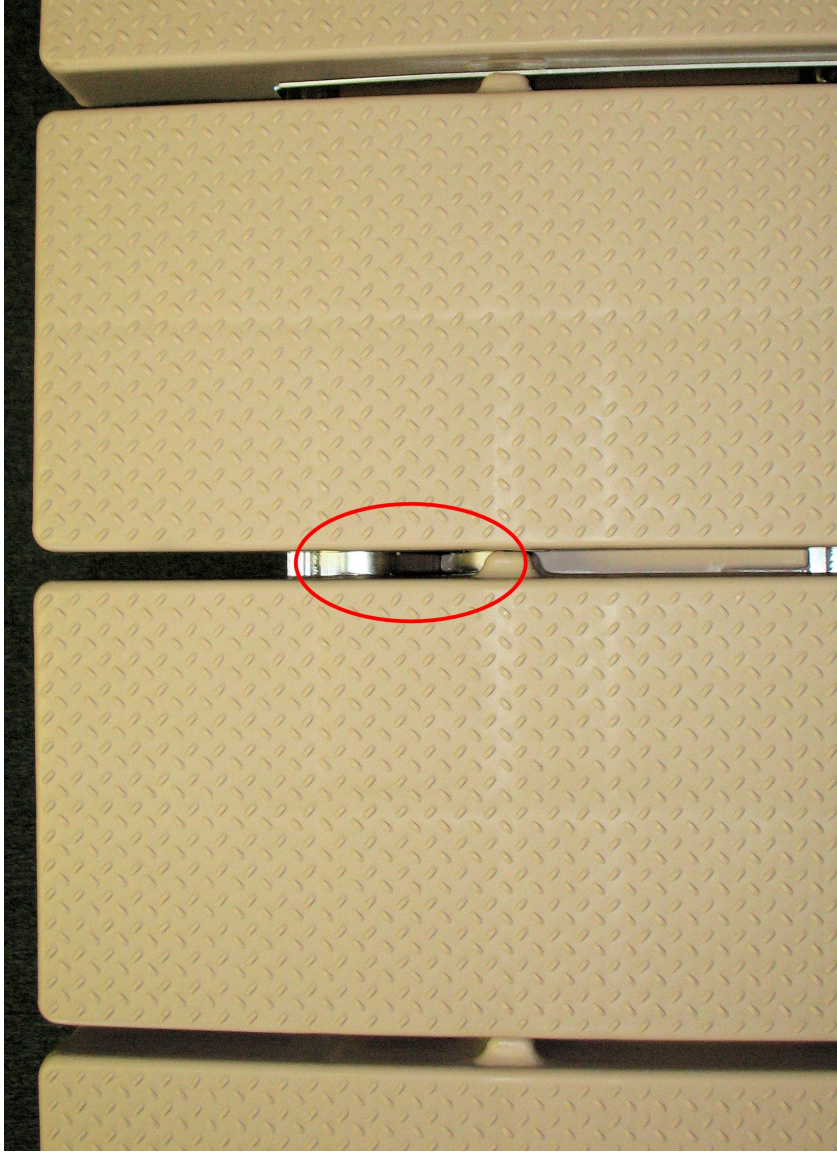
Identify slots where you want to install an accessory. Push the point of your knife through the tab where the plastic is thinnest (along white dotted line in picture above.)
NOTE: Every two feet, there will be a metal strap that ties the framework together, you will NOT be able to cut tabs at these points.



Saw towards the outside edge. At the end of the tab you will hit the metal V-Beam and need to saw a little on top of the V-Beam to finish cutting off the plastic tab.



Use regular screwdriver to push the tab down into the V-Beam. This opens up the slot so you can install accessories.



View of open tab allowing for installation of accessories.