

Step 4.

Scan for Video Overview
8' & 12' Axles are the same



Leg & Axle Instruction Overview 12' Axle Instructions

Shore wheels

4' Leg & Axle
Instructions

4' Leg & Axle
Instructions

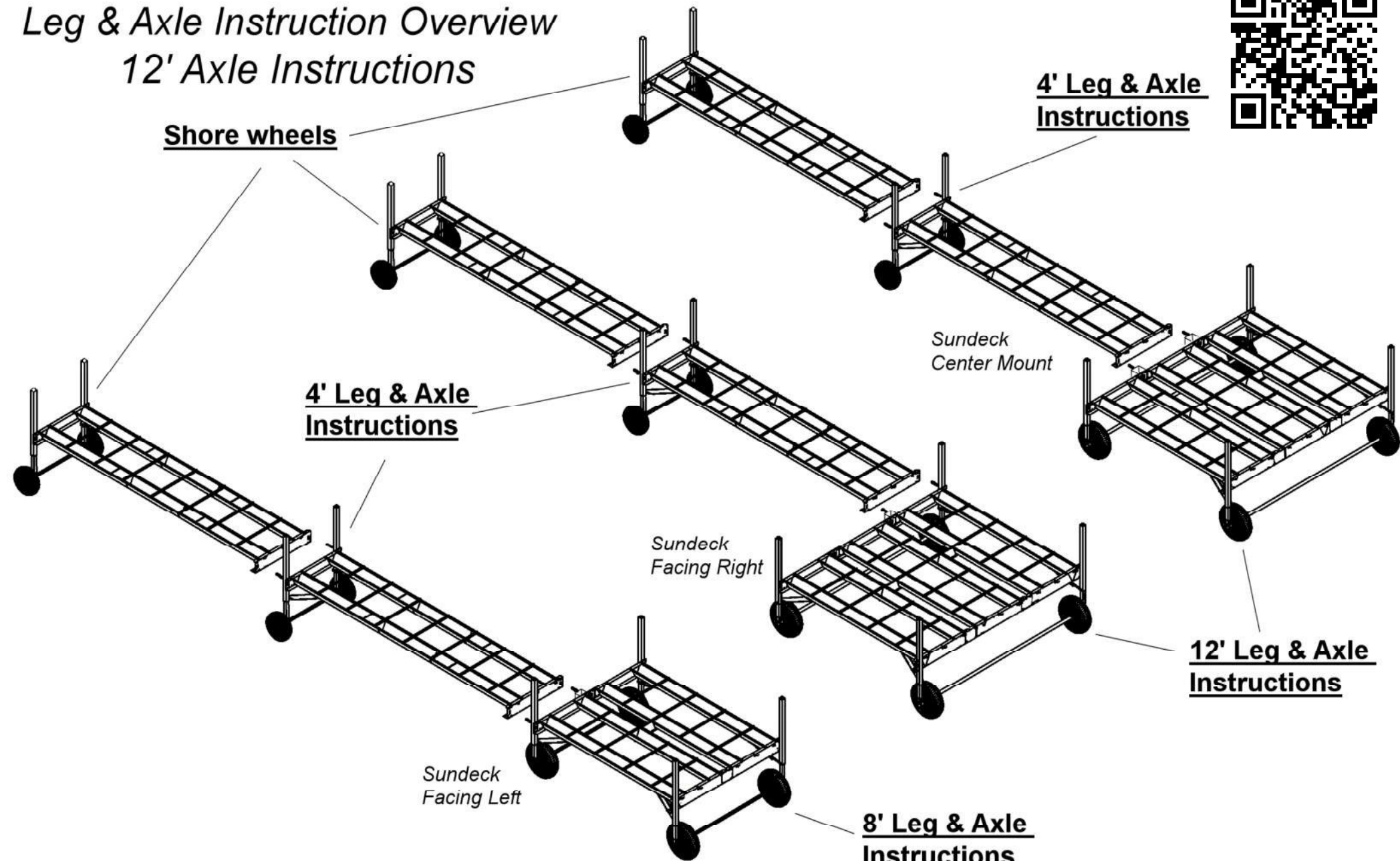
Sundeck
Center Mount

Sundeck
Facing Right

12' Leg & Axle
Instructions

Sundeck
Facing Left

8' Leg & Axle
Instructions





12' Leg & Axle Instructions

Page 1

1. Remove retaining bolt from the stub axle and slide both the tire & stub axle into one end of the 2" Square tube as shown.

Retainer Bolt



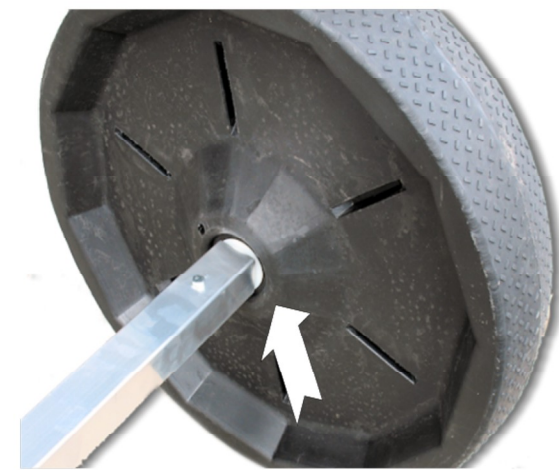
Stub Axle with Washer,
Leg & Axle Connection



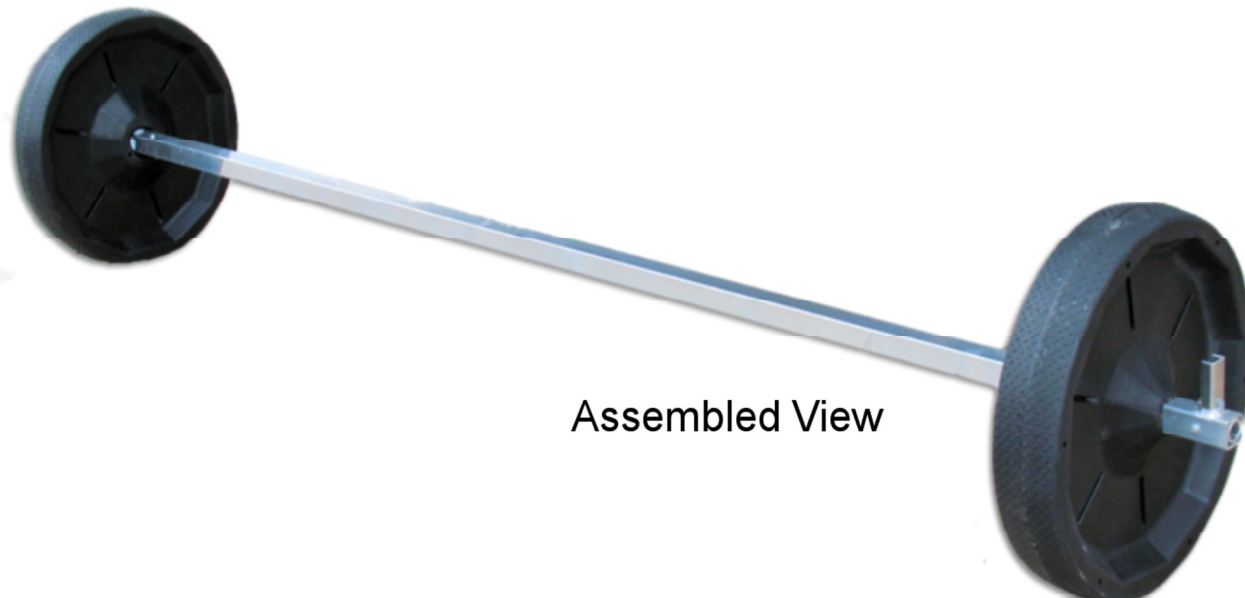
2" Long Square Tube
Approx 10 Feet Long



Poly Tire 26"
Dia or 20" Dia.



2. Tighten retaining bolt making sure the plastic washer is to the inside of tire.
- Repeat on other side.



Assembled View

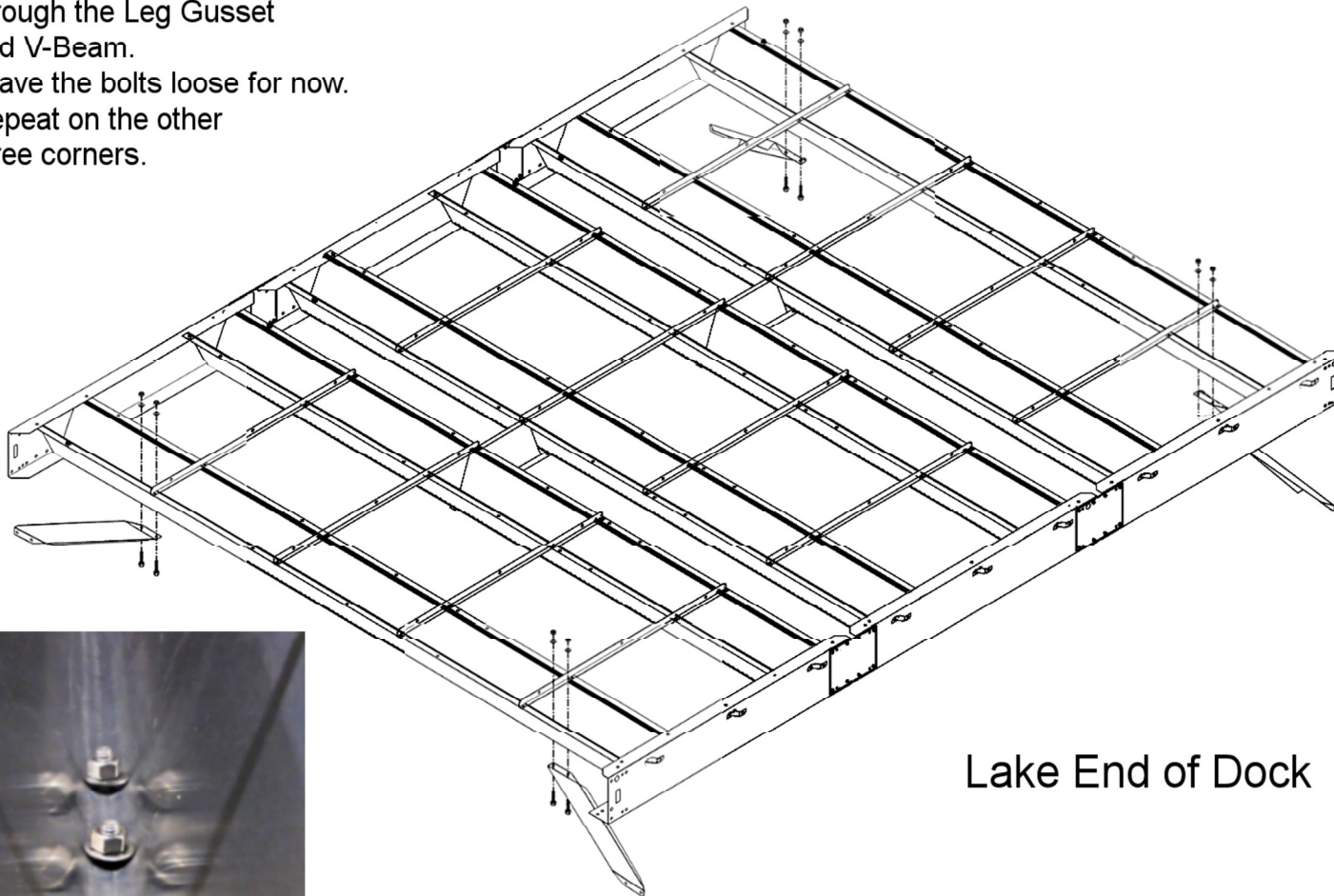


12' Leg & Axle Instructions

Instructions
Page 2

Step 1

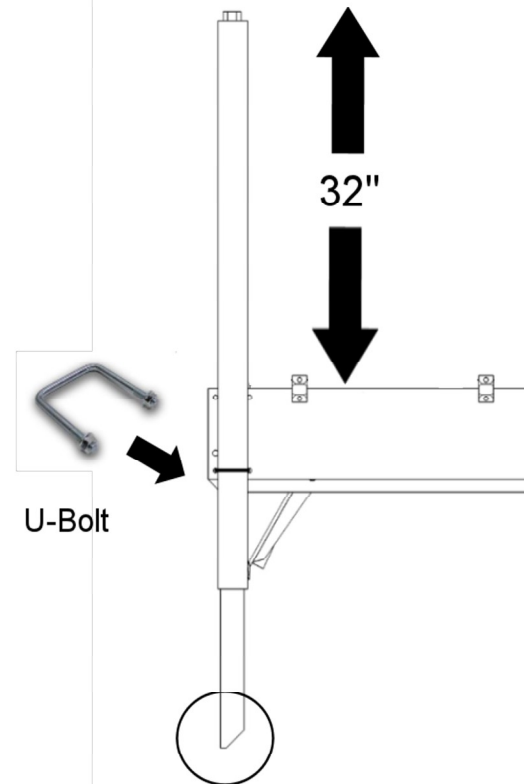
Insert (2) 5/16" x 1" hex head bolts & washer and nuts through the Leg Gusset and V-Beam. Leave the bolts loose for now. Repeat on the other three corners.



Lake End of Dock

Step 2

Loosely attach bottom U-Bolts & slide the legs as shown. measure 32" from the top of leg to the end Channel **tighten** the U-Bolt. Repeat on the remaining 3 corners



Note: Leg angle faces out

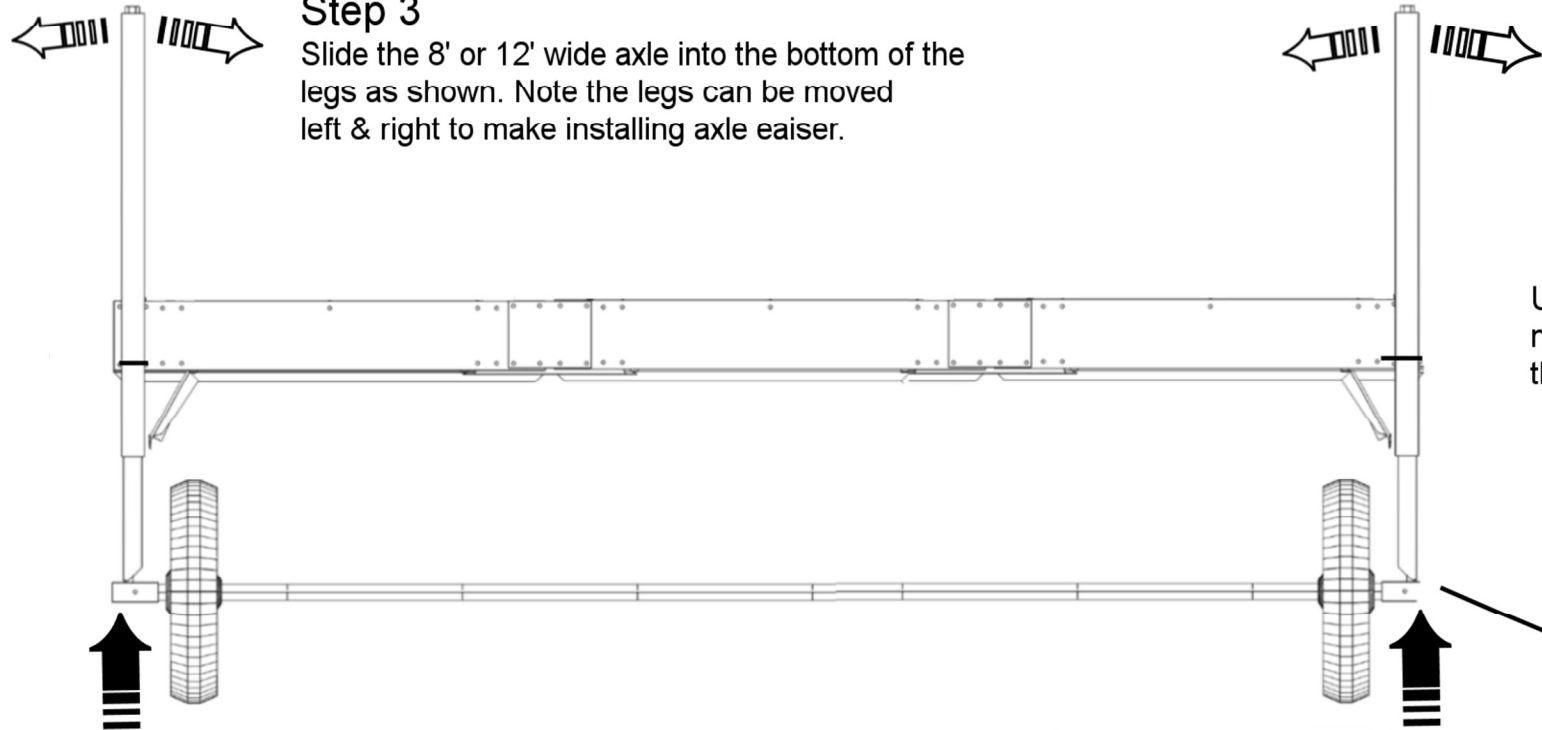


12' Leg & Axle Instructions

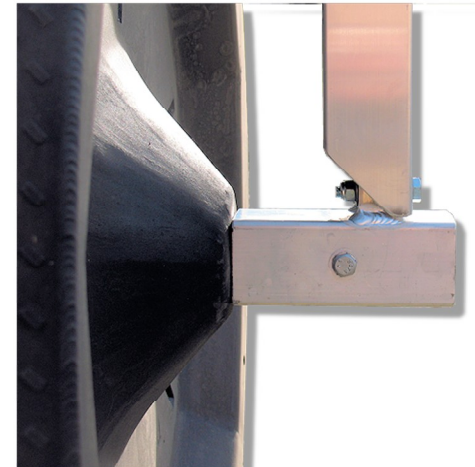
Instructions Page 3

Step 3

Slide the 8' or 12' wide axle into the bottom of the legs as shown. Note the legs can be moved left & right to make installing axle easier.



Using (2) 1/2" wrenches tighten the lock nut so some of the threads goes beyond the nut. (leaving the spring flexible)

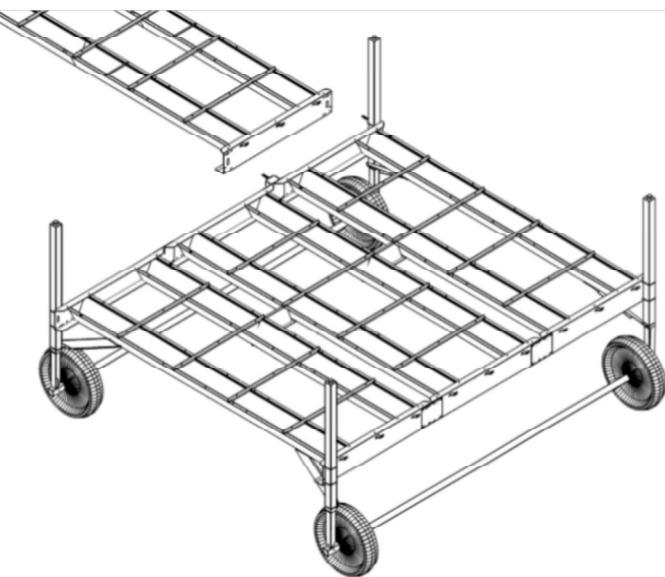


Repeat this on the other set of Legs.



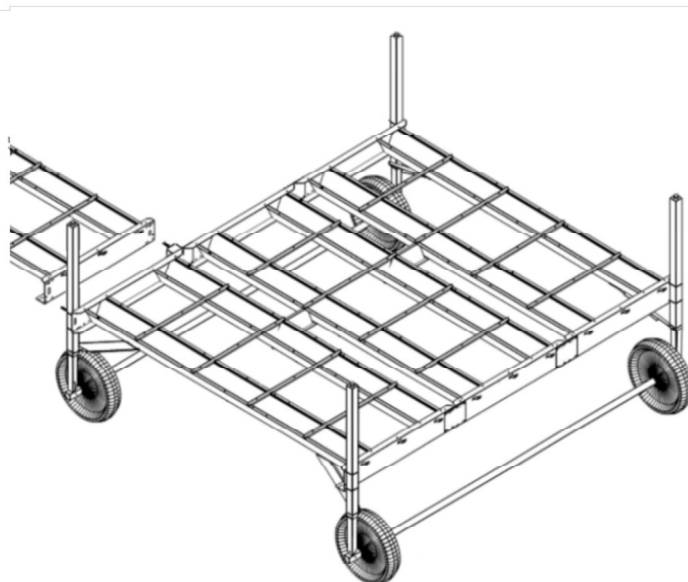
12' Axle Sundeck Choose a End Layout

Instruction Page 3.5



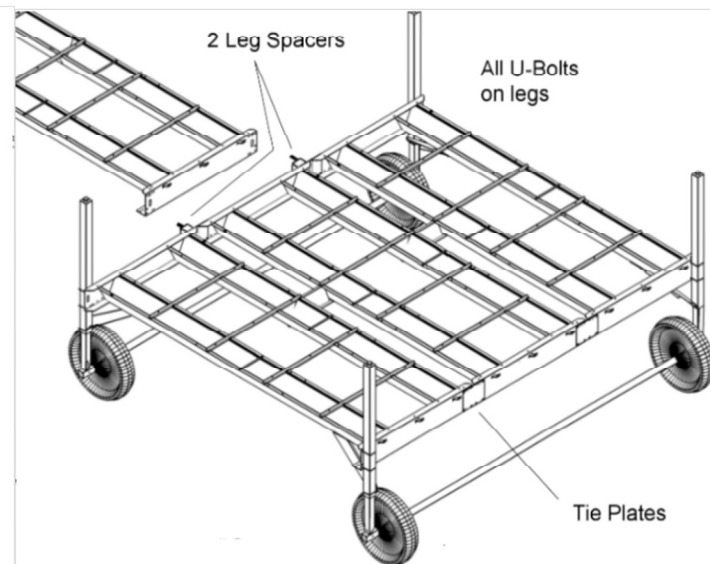
Sun-Deck Facing Right
Triple Wide

See
Page 4



Sun-Deck Facing Left
Triple Wide

See
Page 5



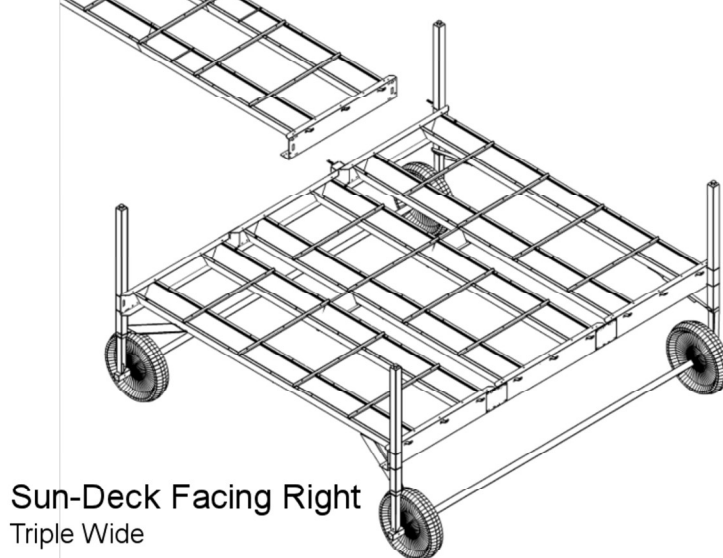
Sun-Deck Center Mount
Triple Wide

See
Page 6



12' Axle Sundeck Facing Right

Instructions Page 4

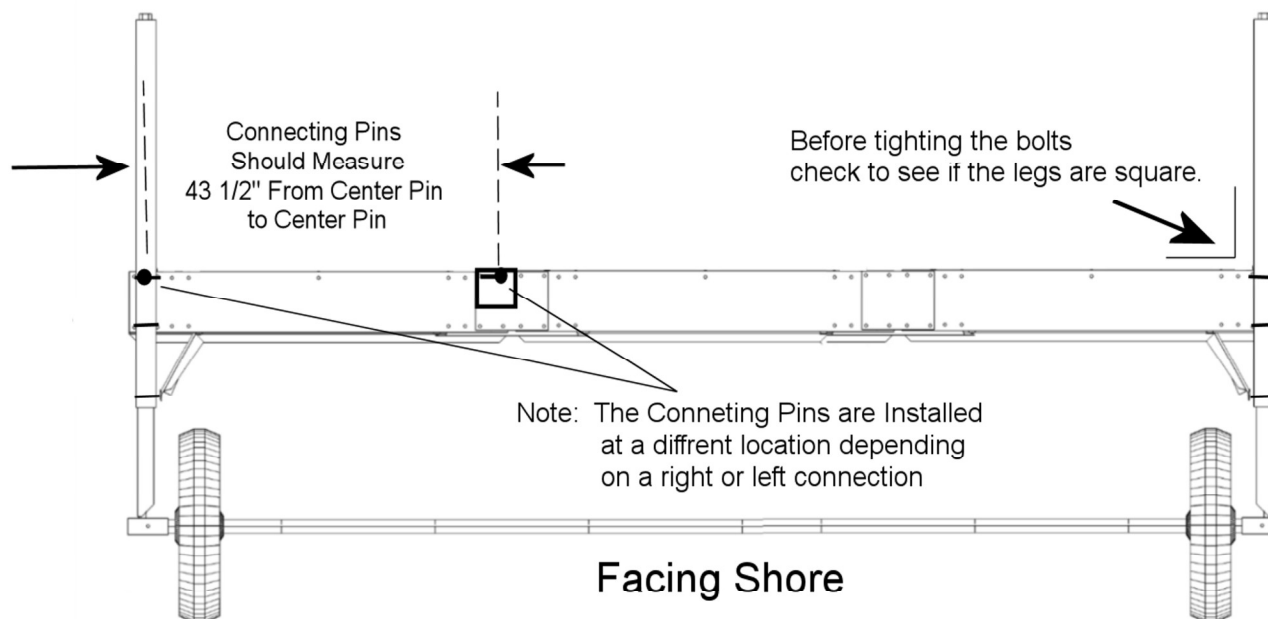
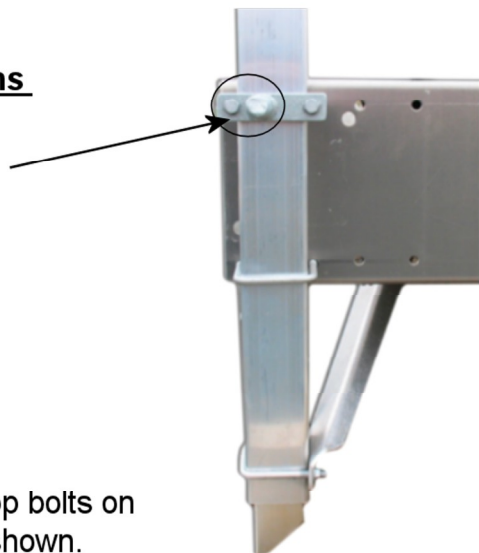


Sun-Deck Facing Right
Triple Wide

Step 4

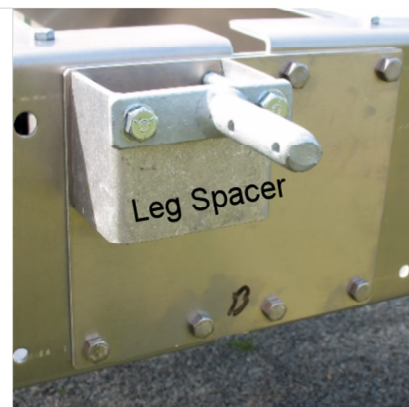
Install the remaining 7 u-bolts around the four legs. Depending on which way your sundeck will face the top U-Bolt will be replaced with a connecting pin which uses (2) 5/16" x 3 1/2" head bolts and flange nuts.

**Connecting Pins
are off-set
shorter edge
towards
the outside**



Step 5

Remove the 2 top bolts on the tie plate as shown. Next install the connecting pin and leg spacer using (2) 3/8" x 3 1/2" hex head bolts and flange nuts





12' Axle Sundek Facing Left

Instruction Page 5

Step 4

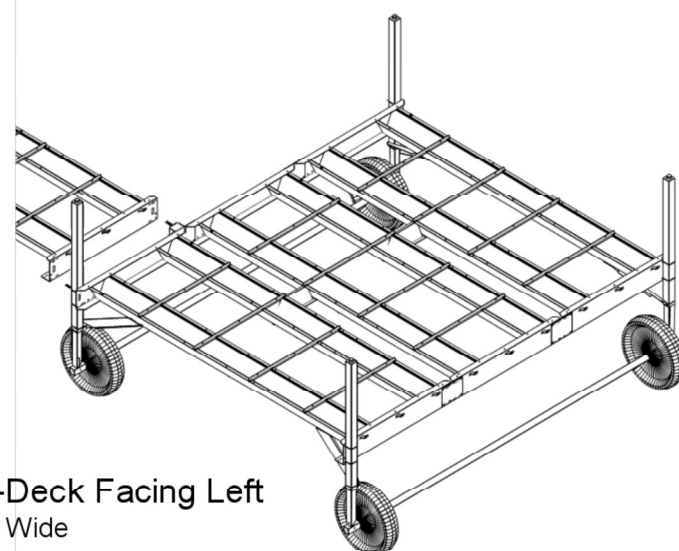
Install the remaining 7 u-bolts around the four legs. Depending on which way your sundek will face the top U-Bolt will be replaced with a connecting pin which uses (2) 5/16" x 3 1/2" head bolts and flange nuts.

Connecting Pins are off-set shorter edge towards the outside

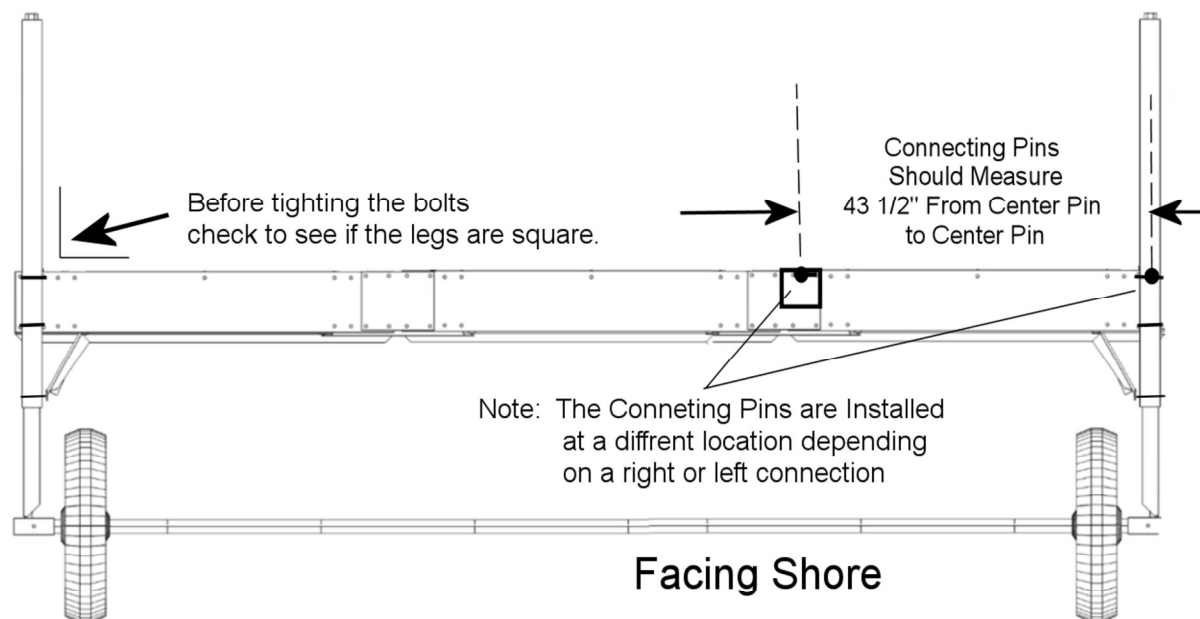


Step 5

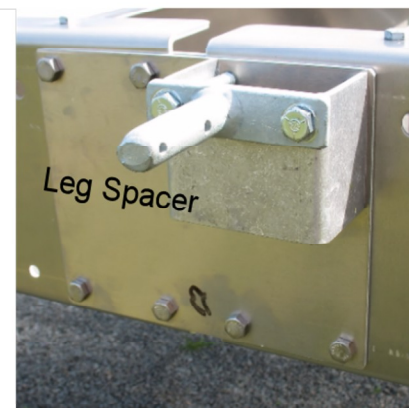
Remove the 2 top bolts on the tie plate as shown. Next install the connecting pin and leg spacer using (2) 3/8" x 3 1/2" hex head bolts and flange nuts



Sun-Deck Facing Left
Triple Wide



Facing Shore



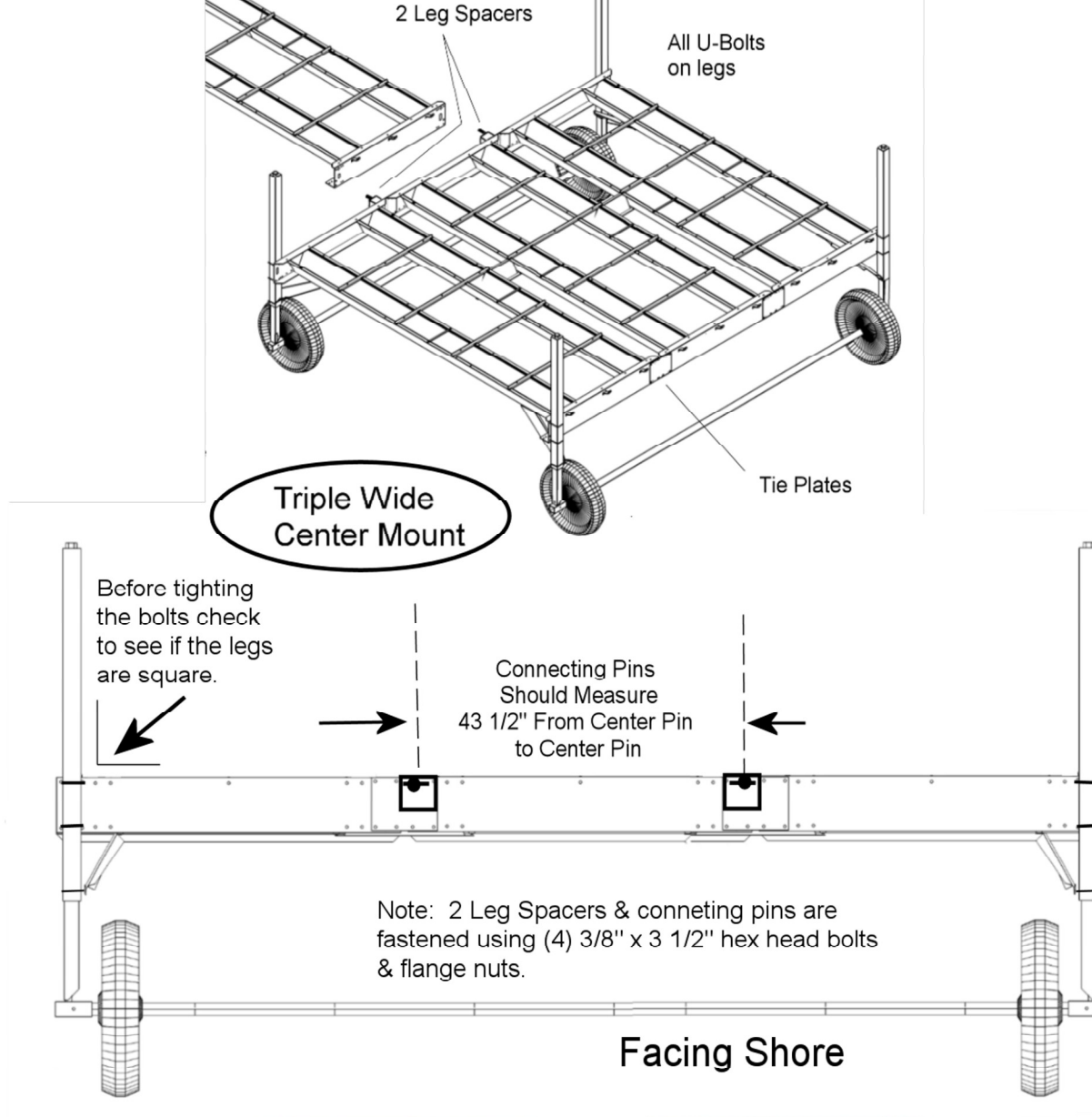


12' Axle Sundeck Center Mount

Instructions Page 6

Step 4

Install the remaining U-bolts around the all the legs.



Step 5

Remove the 4 top bolts on the tie plate as shown. Next install the connecting pin and leg spacer using (2) 3/8" x 3 1/2" hex head bolts and flange nuts

Connecting Pins are off-set shorter edge towards the outside

