

Leg & Axle Instruction Overview

8' Axle Instructions

Shore wheels

4' Leg & Axle Instructions

4' Leg & Axle Instructions

Sundeck
Center Mount

Sundeck
Facing Right

12' Leg & Axle Instructions

Step 4.
Scan for Video Overview
8' & 12' Axles are the same.



Sundeck
Facing Left

8' Leg & Axle Instructions



8' Leg & Axle Instructions

Page 1

1. Remove the leg & axle connection retaining bolt.



2. Slide on tire as shown making sure the plastic washer is on the inside



2. Re-install the leg & axle connection & tighten the retaining bolt.



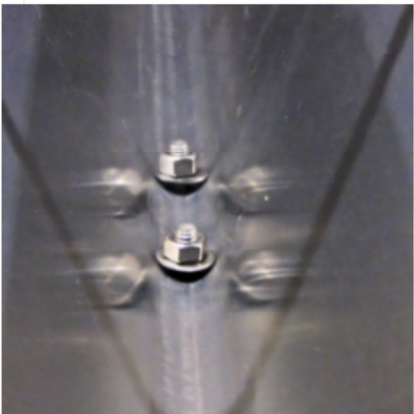
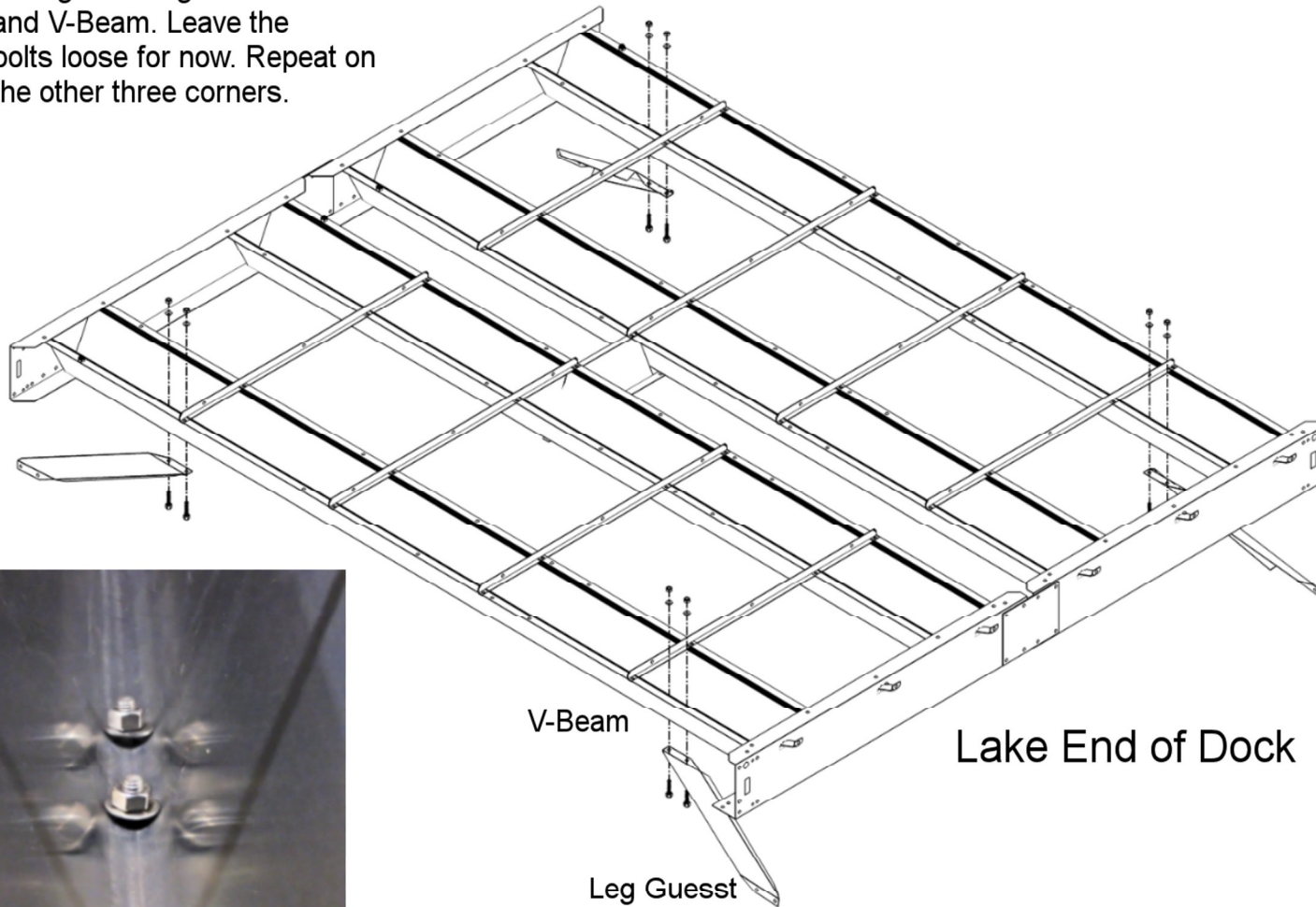


8' Leg & Axle

Instruction Page 2

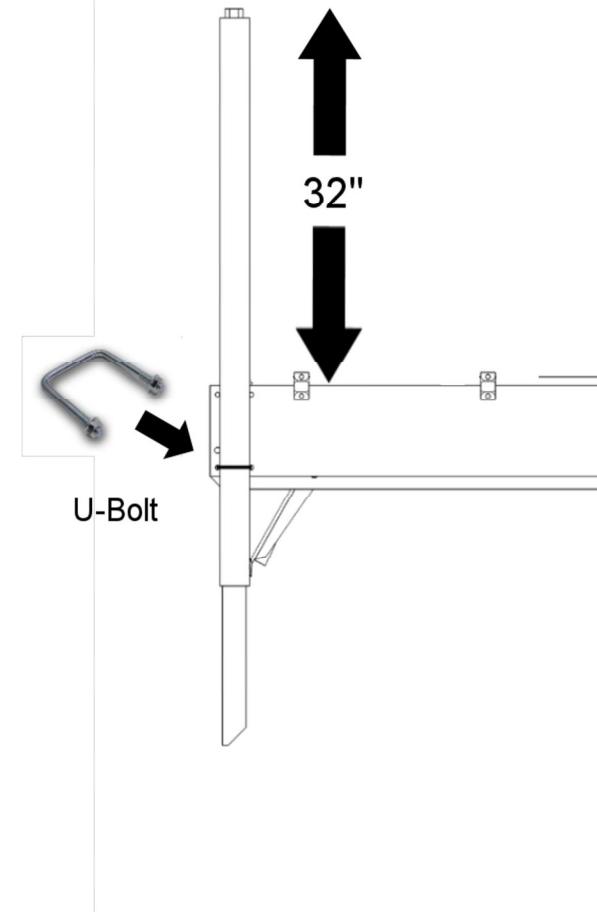
Step 1

Insert (2) 5/16" x 1" hex head bolts & washer and nuts through the Leg Gusset and V-Beam. Leave the bolts loose for now. Repeat on the other three corners.



Step 2

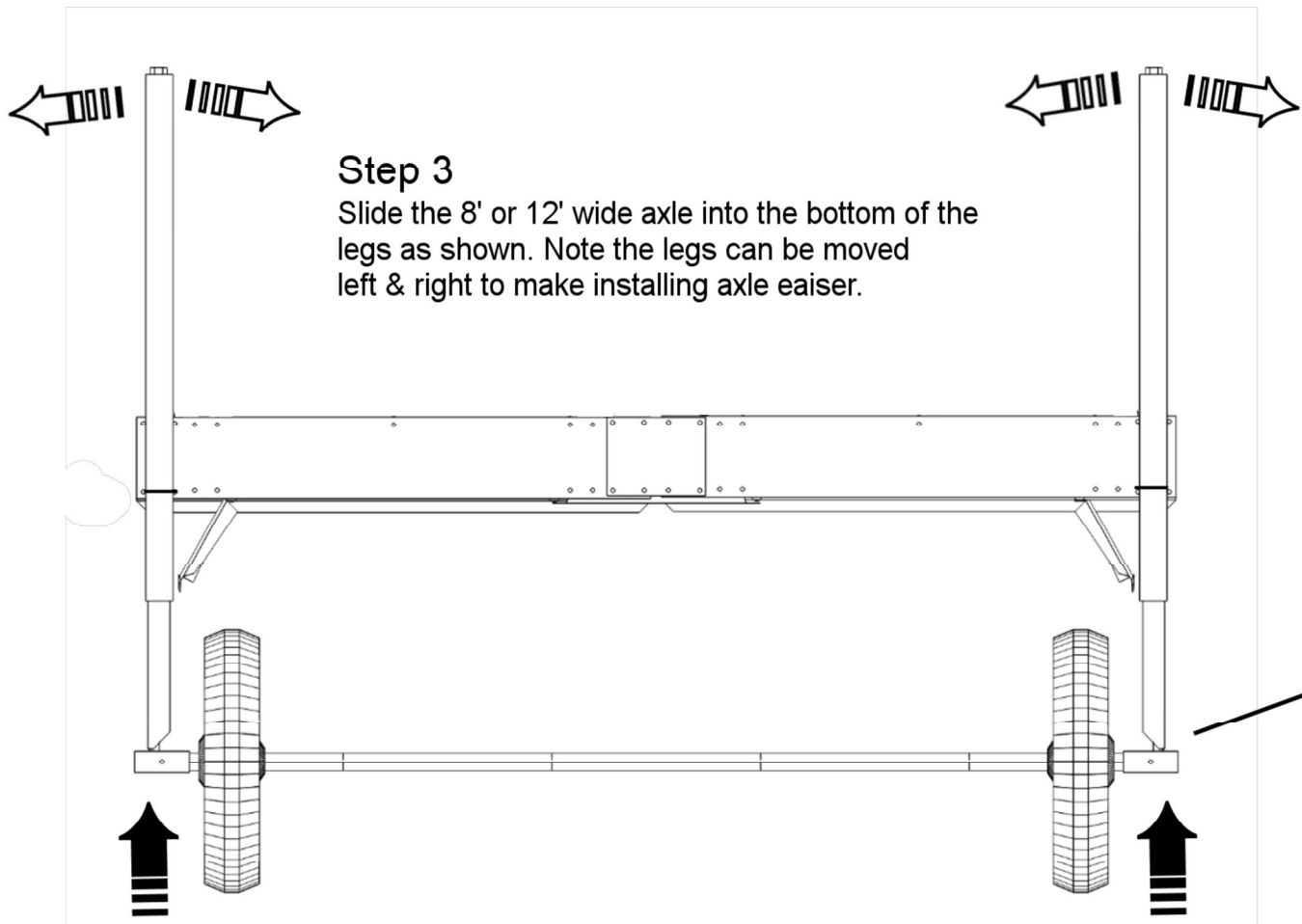
Loosely attach bottom U-Bolts & slide the legs as shown. Measure 32" from the top of leg to the end channel **tighten** the u-bolt. Repeat on the remaining 3 corners



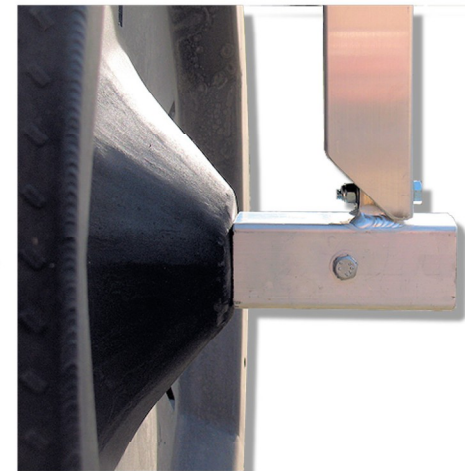


8' Leg & Axle Instructions

Page 3



Using (2) 1/2" wrenches tighten the lock nut so some of the threads goes beyond the nut. (leaving the spring flexible)

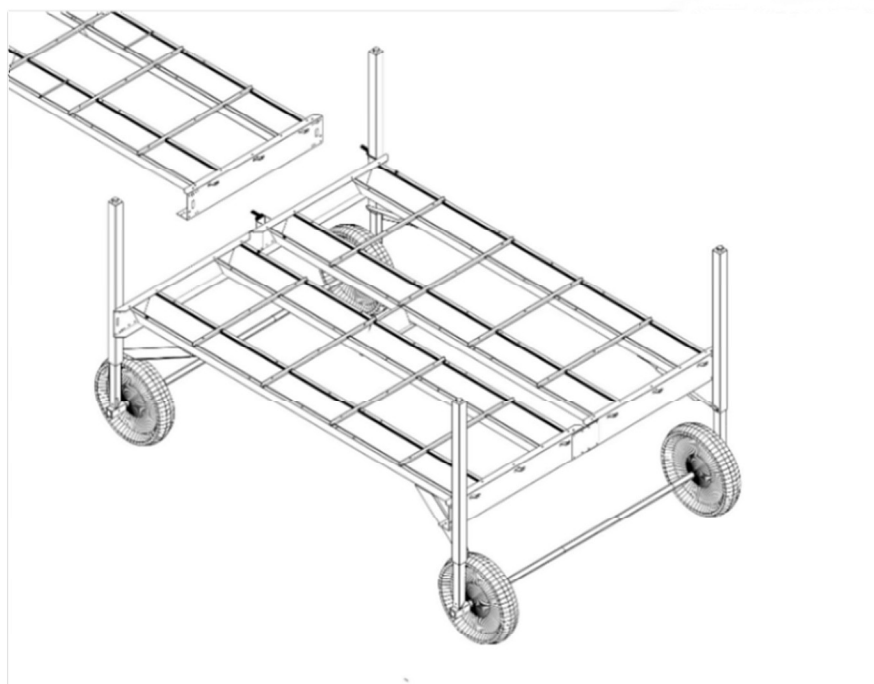


Repeat this on the other set of Legs.



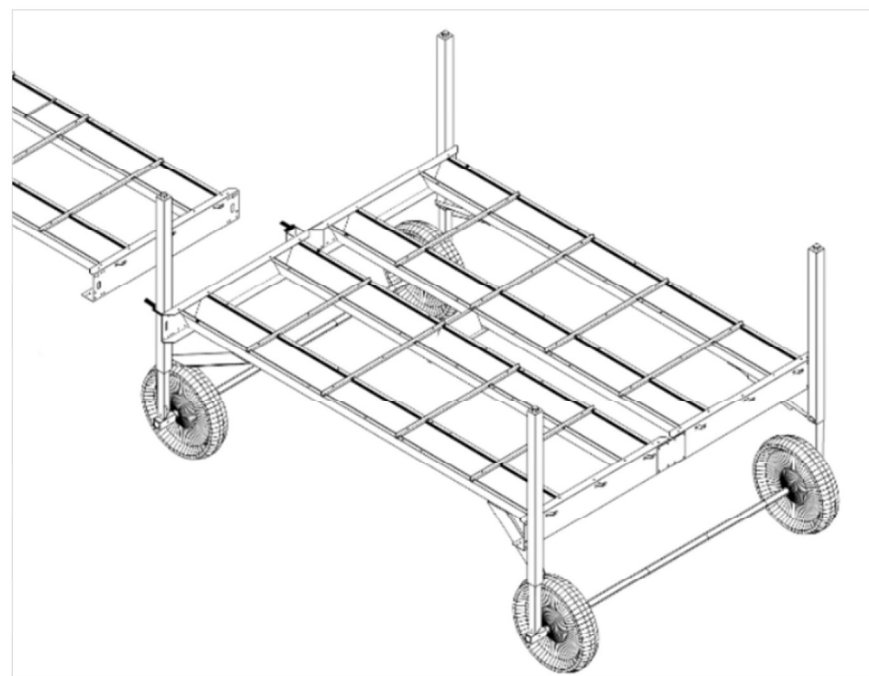
8' Axle Sundeck Choose a End Layout

Instruction Page 3.5



Sun-Deck Facing Right
Triple Wide

See
Page 4



Sun-Deck Facing Left
Triple Wide

See
Page 5



8' Axle Sundeck Facing Right

Instruction Page 4

Step 4

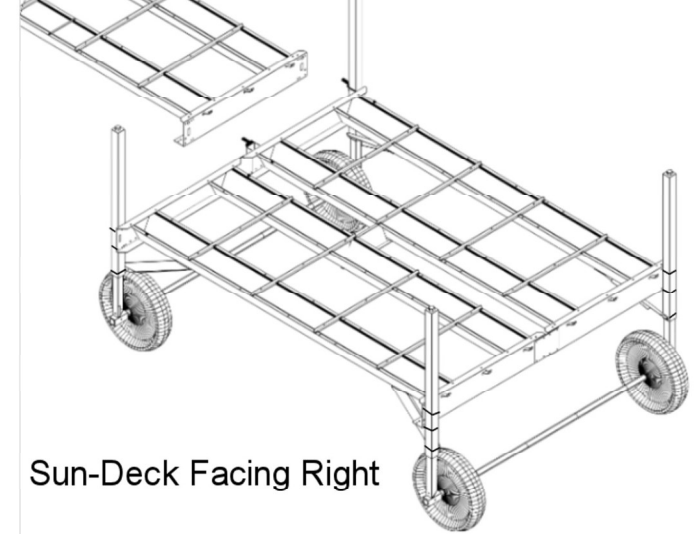
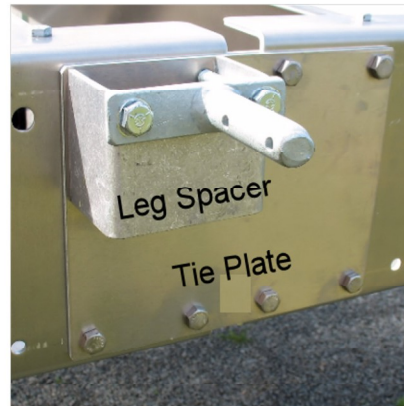
Install the remaining 7 u-bolts around the four legs. Depending on which way your sundeck will face the top U-Bolt will be replaced with a connecting pin which uses (2) 5/16" x 3 1/2" head bolts and flange nuts.

Connecting Pins
are off-set,
shorter edge
towards
the outside

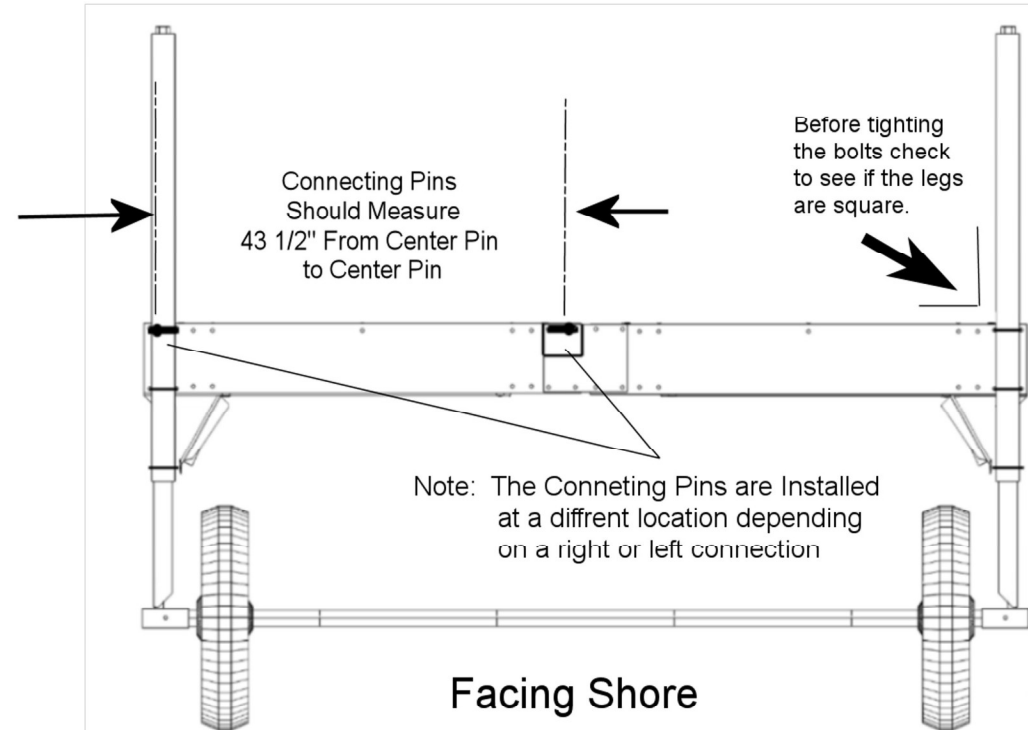


Step 5

Remove the 2 top bolts on the tie plate as shown. Next install the connecting pin and leg spacer using (2) 3/8" x 3 1/2" hex head bolts and flange nuts



Sun-Deck Facing Right





8' Axle Sundeck Facing Left

Instruction Page 5

Step 4

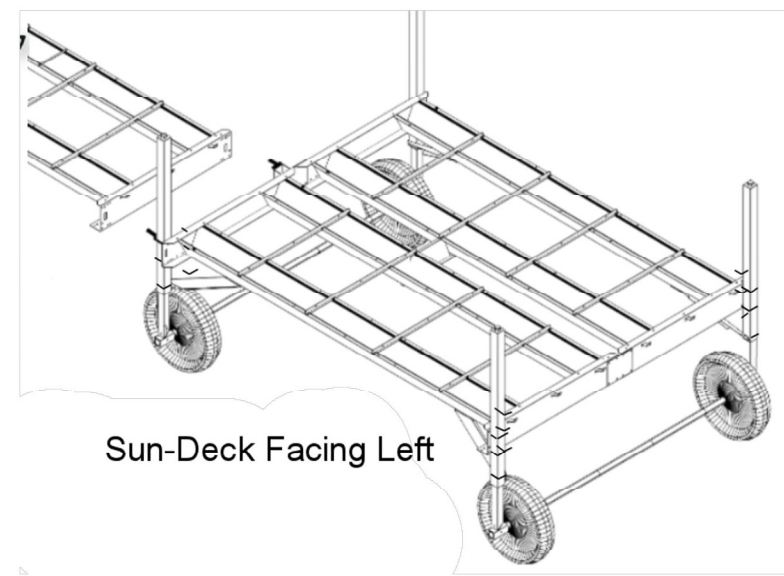
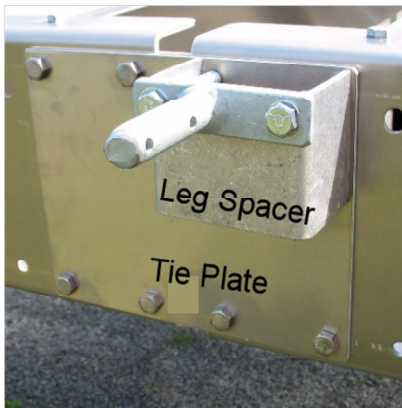
Install the remaining 7 u-bolts around the four legs. Depending on which way your sundeck will face the top U-Bolt will be replaced with a connecting pin which uses (2) 5/16" x 3 1/2" head bolts and flange nuts.

Connecting Pins are off-set, shorter edge towards the outside

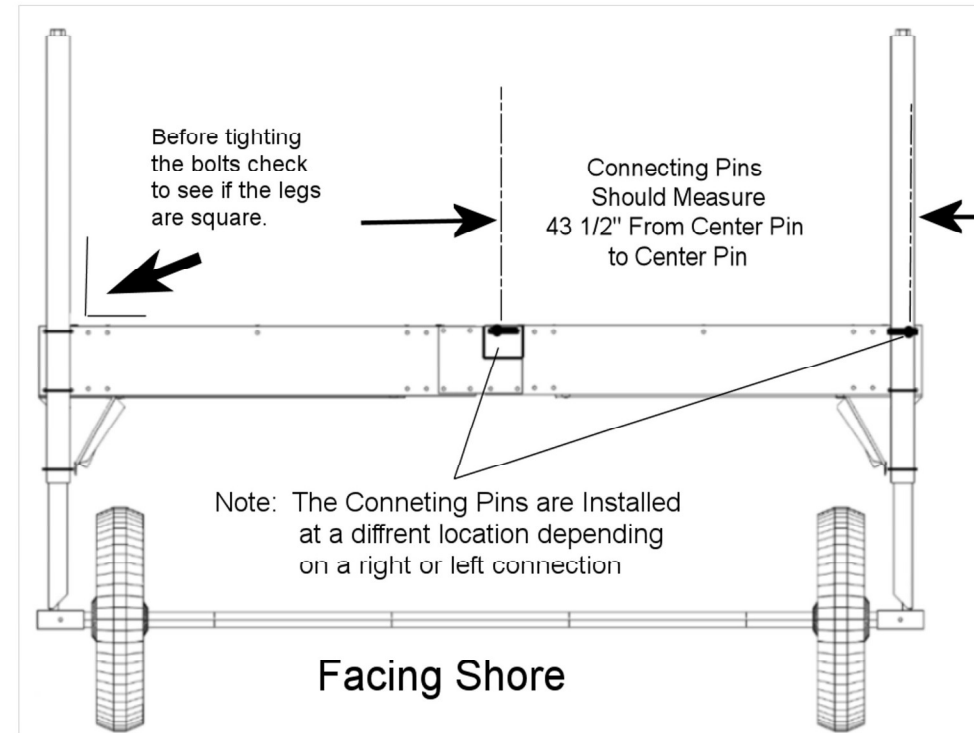


Step 5

Remove the 2 top bolts on the tie plate as shown. Next install the connecting pin and leg spacer using (2) 3/8" x 3 1/2" hex head bolts and flange nuts



Sun-Deck Facing Left



Before tightening the bolts check to see if the legs are square.

Connecting Pins Should Measure 43 1/2" From Center Pin to Center Pin

Note: The Connecting Pins are Installed at a different location depending on a right or left connection

Facing Shore